





# **TECHNICAL DATA SHEET**

#### **TECHNICAL INFORMATION**

INOFLAR<sup>®</sup> 1150 is a very high molecular weight PVDF homopolymer resin in powder form suitable for use as binders in batteries.

### **PRODUCT FEATURES**

- High viscosity
- Excellent chemical resistance
- Good thermal & mechanical performance
- Excellent electrochemical stability
- INOFLAR<sup>®</sup> PVDF resins are manufactured without the use of fluoro-surfactants.

## **TYPICAL PROPERTIES**

| Physical Unit                          | Unit   | Value       | Test Method |
|--|--------|-------------|-------------|
| Specific Gravity                       | -      | 1.76 – 1.79 | ASTM D792   |
| Rheological                            |        |             |             |
| Melt Viscosity<br>(230 °C, 100 S-1)    | kPoise | 40 -50      | ASTM D3835  |
| Mechanical                             |        |             |             |
| Tensile Strength<br><sup>(Yield)</sup> | MPa    | 40 - 55     | ASTM D638   |
| Tensile Strength<br>(Break)            | MPa    | 35 - 45     | ASTM D638   |
| Tensile Elongation<br>(Break)          | %      | >20         | ASTM D638   |
| Thermal                                |        |             |             |
| Melting Temperature                    | °C     | 156 - 165   | ASTM D3418  |
| Flammability                           |        |             |             |
| Oxygen Index                           | %      | 44          | ASTM D2863  |



# INOFLAR® 1150

### PACKAGING

INOFLAR® 1150 powder is available in 25 Kg plastic drums, packed in a polyethylene liner.

#### HANDLING AND STORAGE

INOFLAR<sup>®</sup> 1150 presents no safety hazard under normal handling conditions. Please refer to the material safety data sheet to avoid potential hazards prior to processing.

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## SALES AND TECHNICAL SUPPORT

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